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(54) **BARRIER COMPOSITIONS AND ARTICLES PRODUCED WITH THE COMPOSITIONS**

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(58) **Field of Classification Search** ..... 524/17, 524/35, 37, 47, 18  
See application file for complete search history.

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(57) **ABSTRACT**

A stable, aqueous barrier coating composition includes: (a) prolamine; (b) cold water insoluble polymer; (c) water; (d) water-soluble co-solvent; and (e) stabilizer. The composition, when applied to a substrate, produces an article having a high surface energy and resistance to oil and grease penetration. A method of producing the article involves applying the composition to a substrate.

**20 Claims, No Drawings**